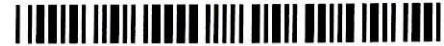




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-045
Job Sheet 173409



Part No: D3183-045

Job Qty: 30 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/7/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	30 pcs		3/8/18	0.00	0.29	Small Fab-3		
140	QC	30 pcs		3/8/18	0.00	0.00	QC5		
150	Packaging	30 pcs		3/8/18	0.00	0.00	Packaging3-1		
160	QC21-SA	30 Ea		3/8/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

MAR 02 2018
MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	30 Ea (1 ea)	90-Start up Operation	5019350 3x 503572 127x
D3183-9	Cap	30 Ea (1 ea)	90-Start up Operation	5036787 11x 5041324 19x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3183-5	30	53	0
	D3183-9	30	57	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date : _____		Step #: _____		QTY Effective : _____		MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S047190 Part: D3183 - 045 Job No: 173409 Serial No/Batch: S047190 Revision: Inspector: Date: 03/02/18																																																															
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width:15%;">Environment</td><td style="width:5%;">☐</td><td style="width:15%;">No Re-ver</td><td style="width:5%;">☐</td></tr> <tr> <td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr> <td>Doc/Data</td><td>☐</td><td>Offset/Set</td><td>☐</td></tr> <tr> <td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr> <td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr> <td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr> <td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr> <td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr> <td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr> <td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr> <td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr> <td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> <tr> <td colspan="4" style="text-align: center;">OTHER : _____</td></tr> </tbody> </table>								Root Cause				Environment	☐	No Re-ver	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Set	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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